

FIG. 1

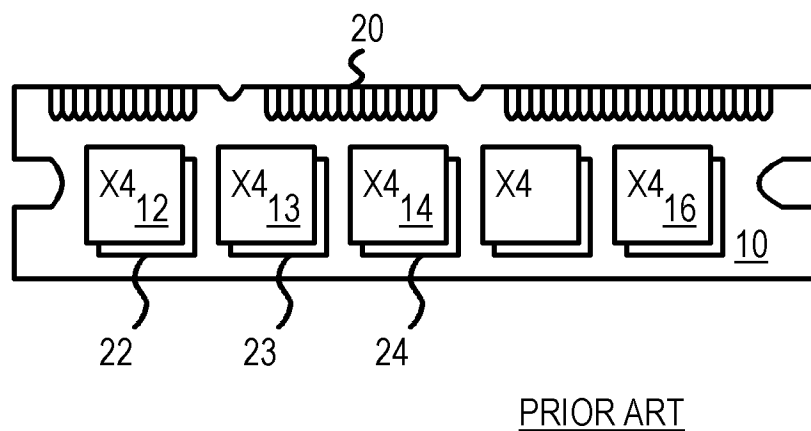


FIG. 2

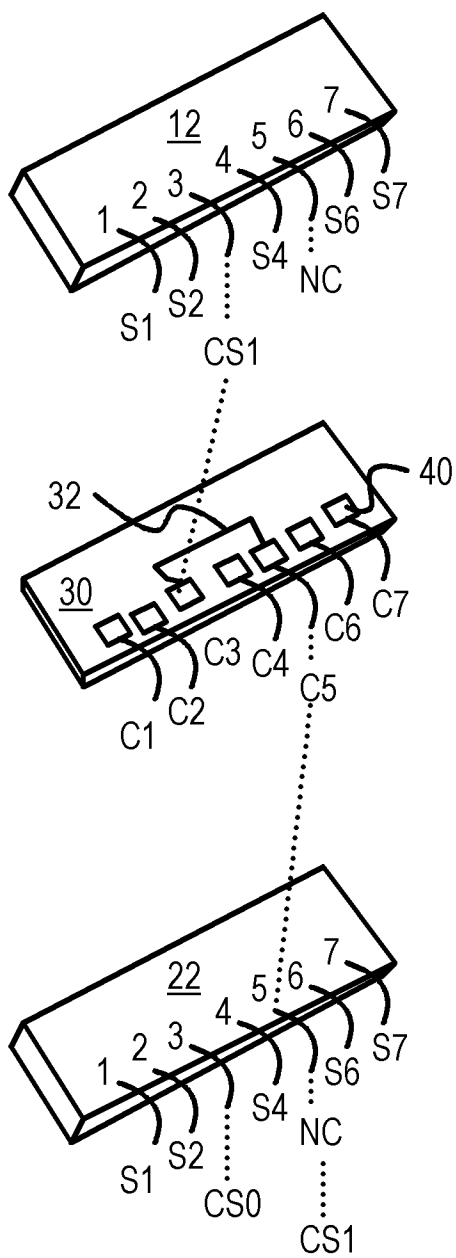
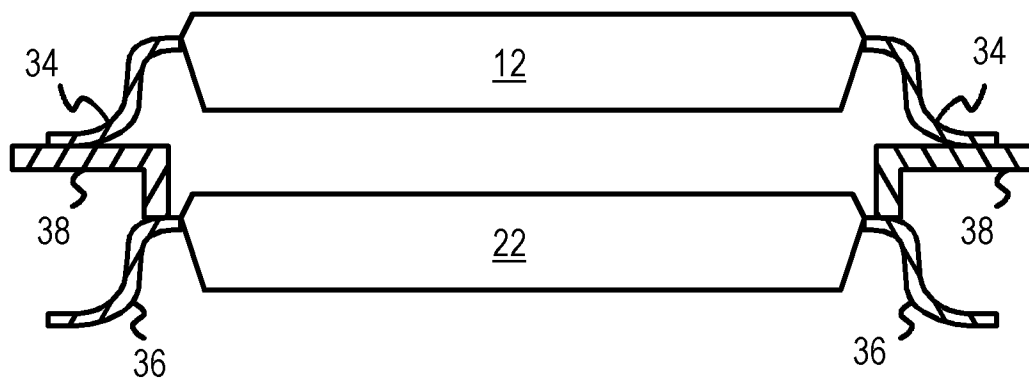


FIG. 3

PRIOR ART



PRIOR ART

FIG. 4

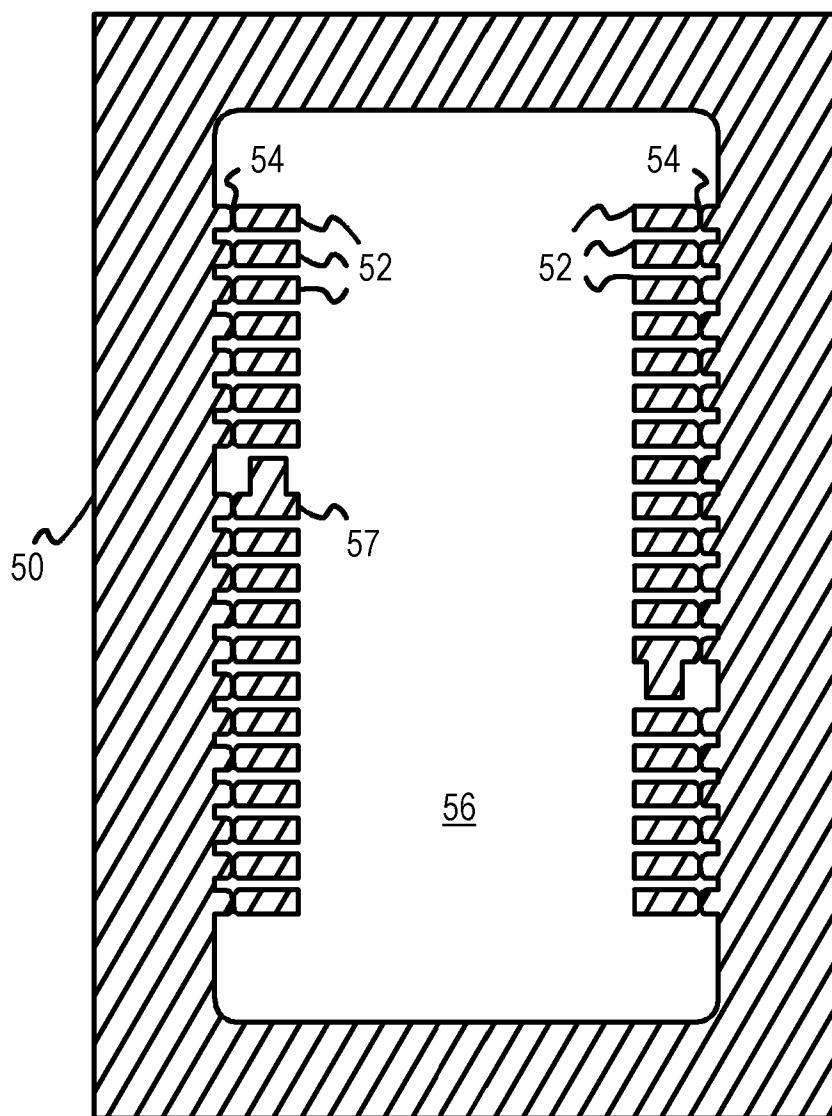


FIG. 5A

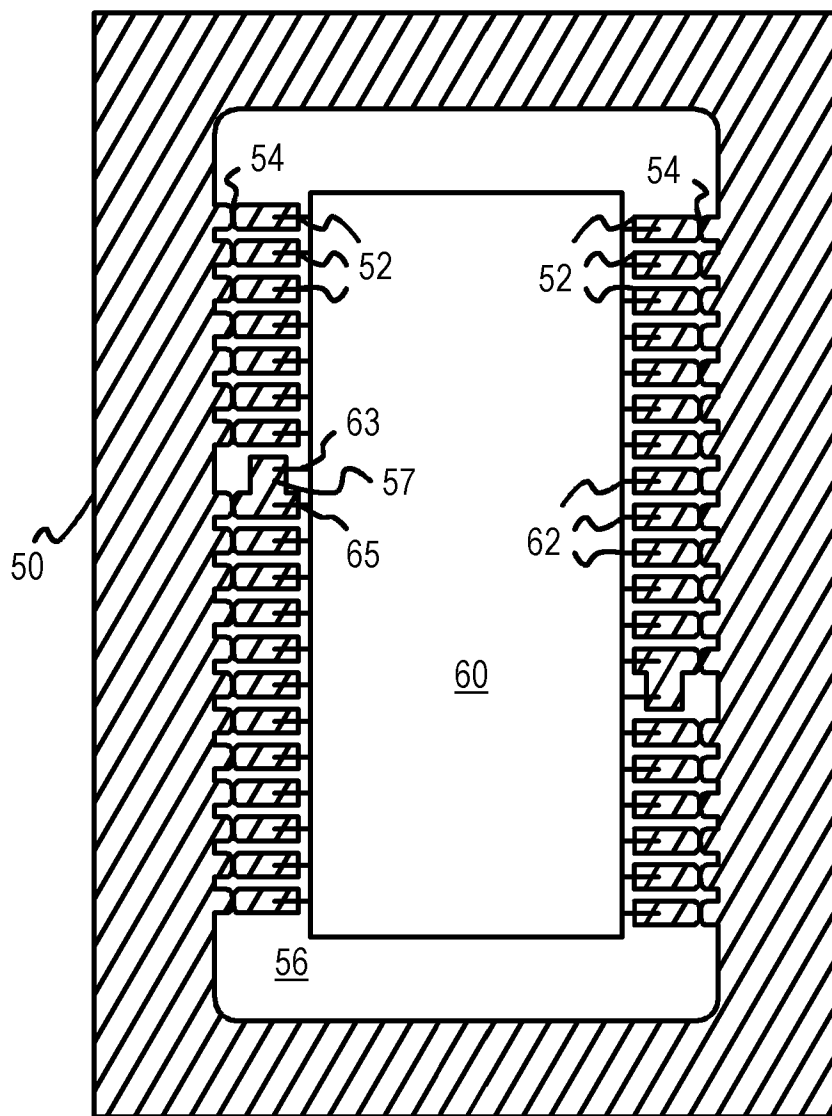


FIG. 5B

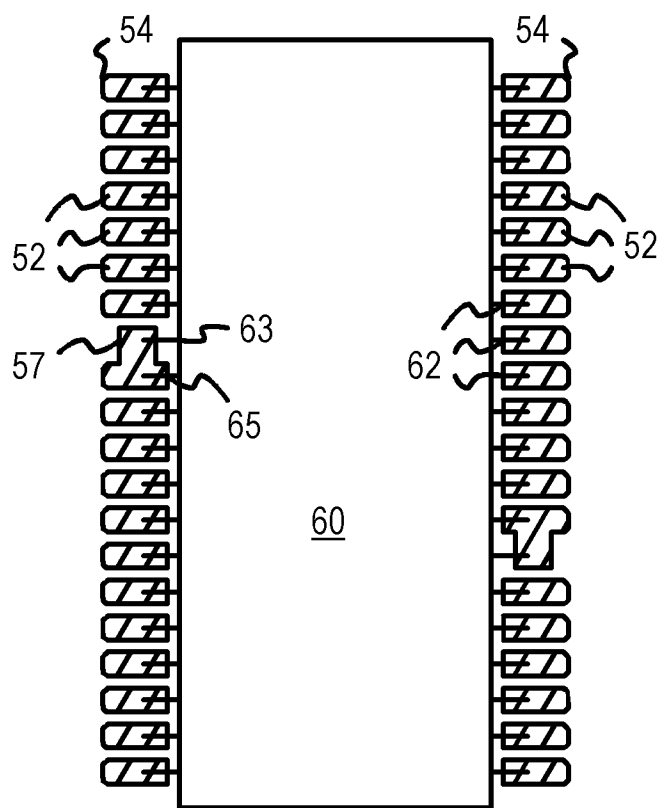


FIG. 5C

SOLDER PRINTING

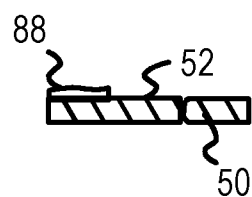
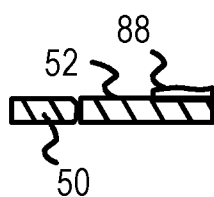


FIG. 6A

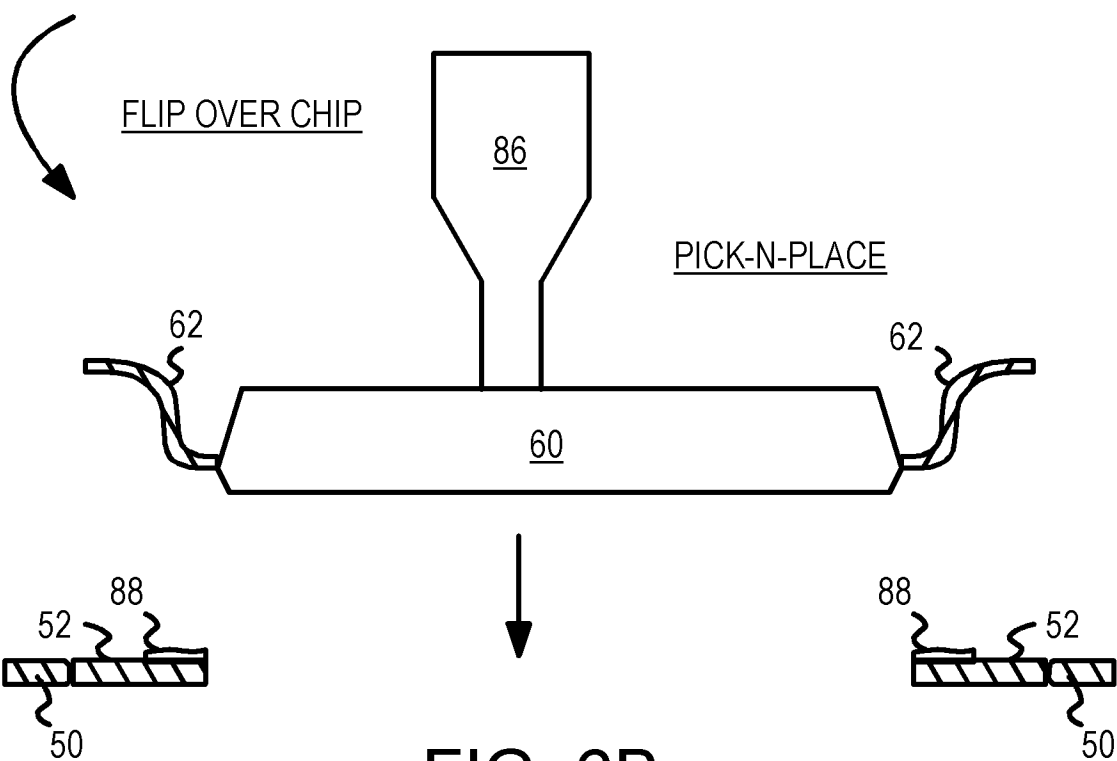


FIG. 6B

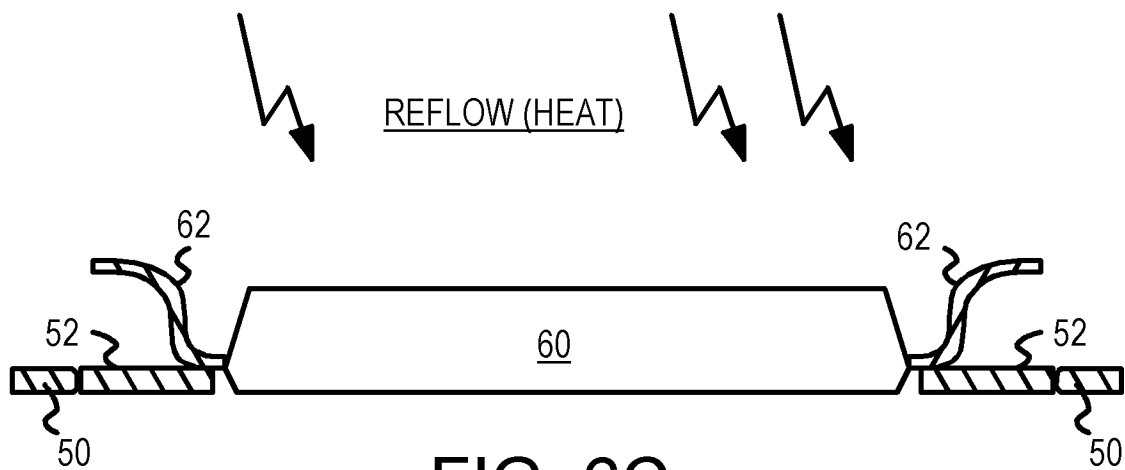


FIG. 6C

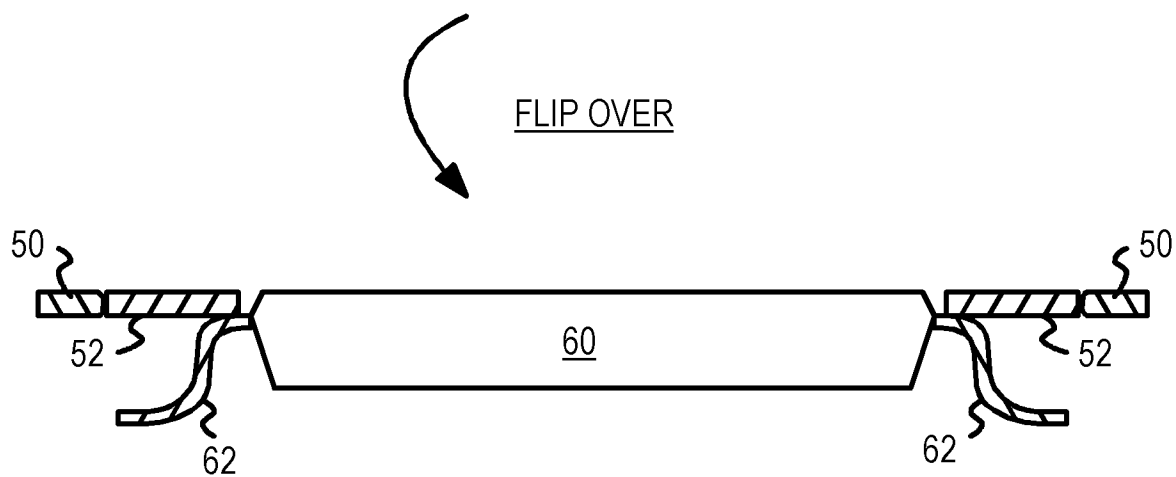


FIG. 6D

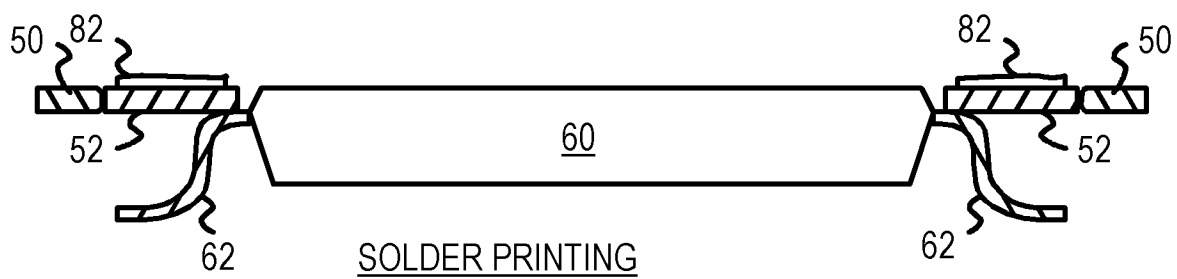


FIG. 6E

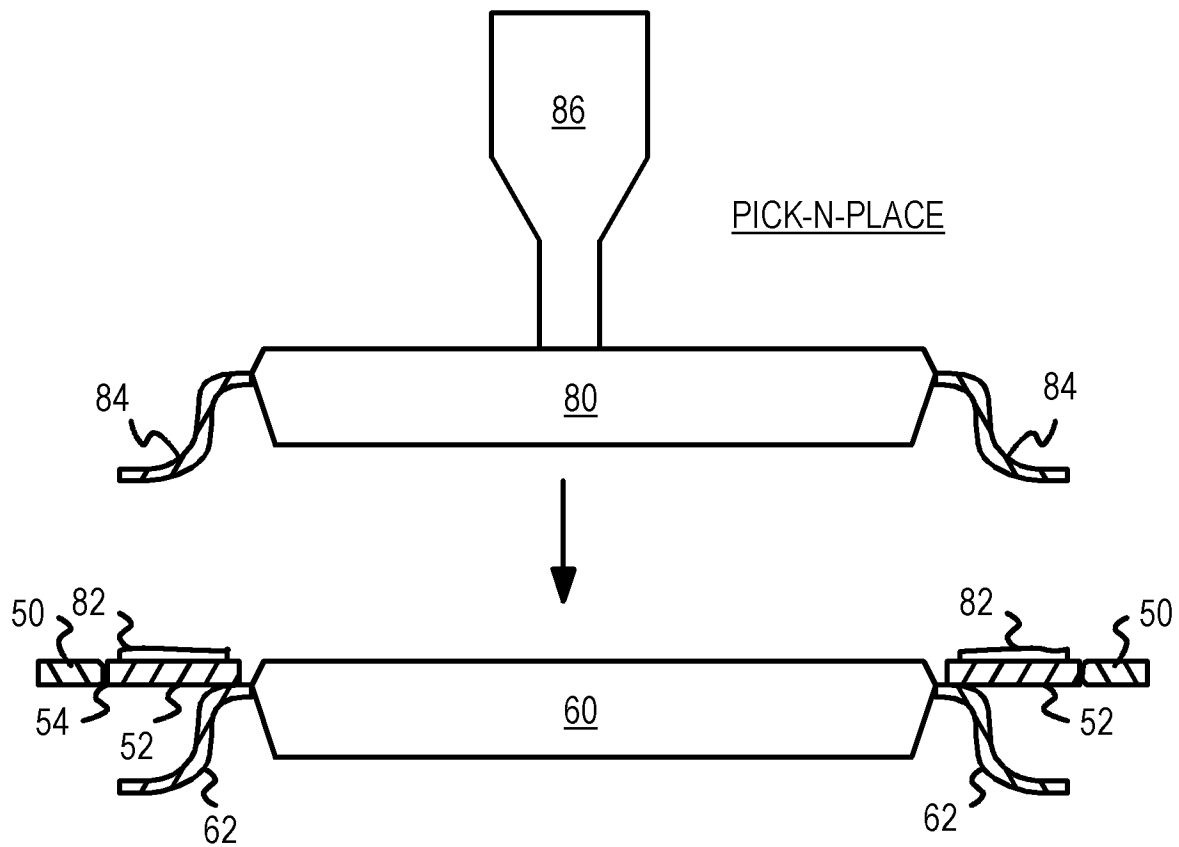
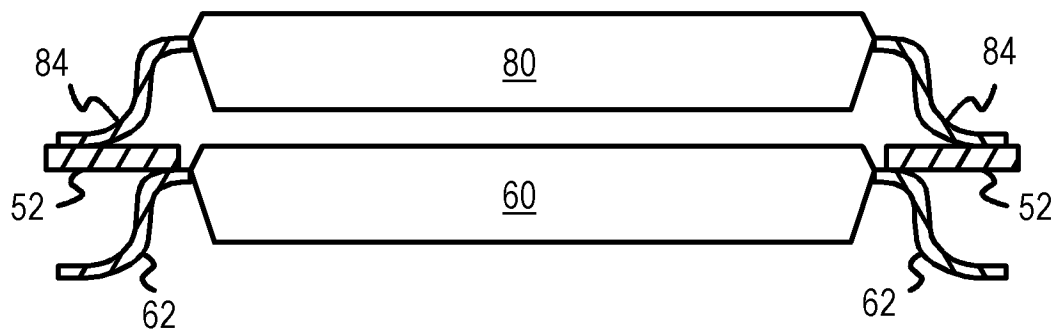


FIG. 6F



SOLDER REFLOW, REMOVE OUTER LEADFRAME

FIG. 6G

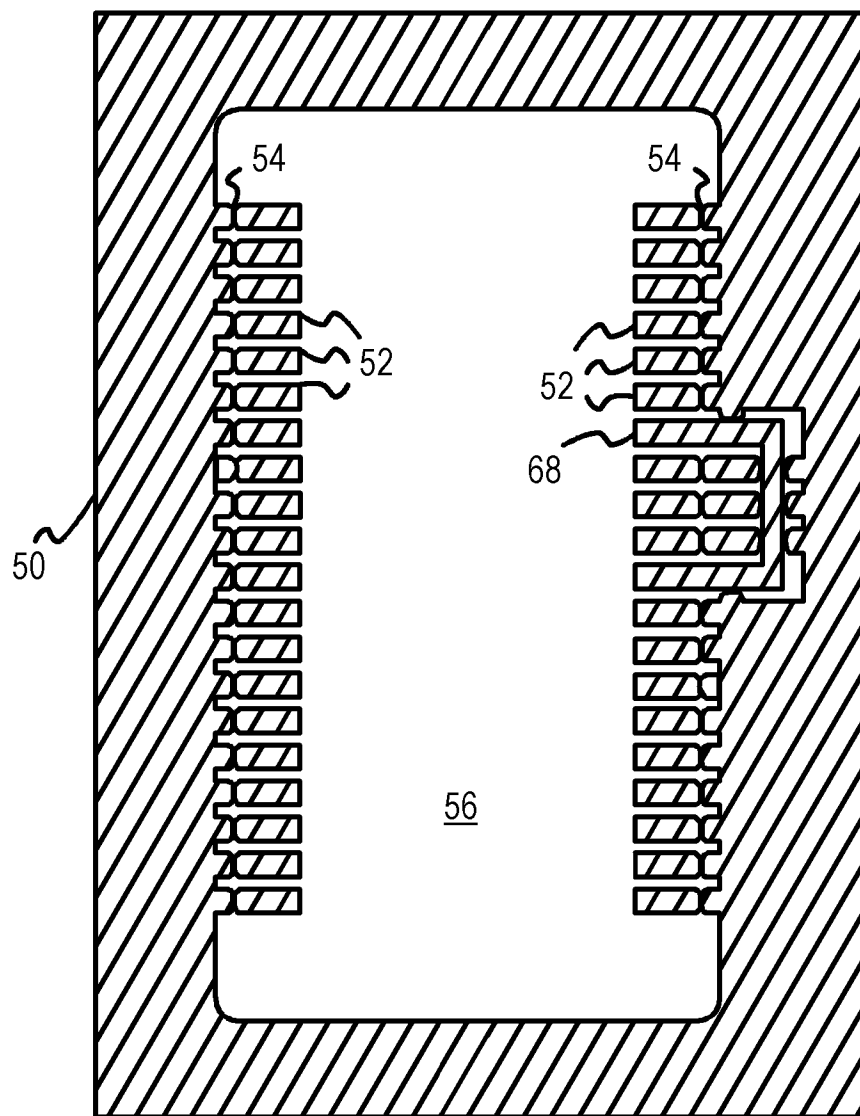


FIG. 7A

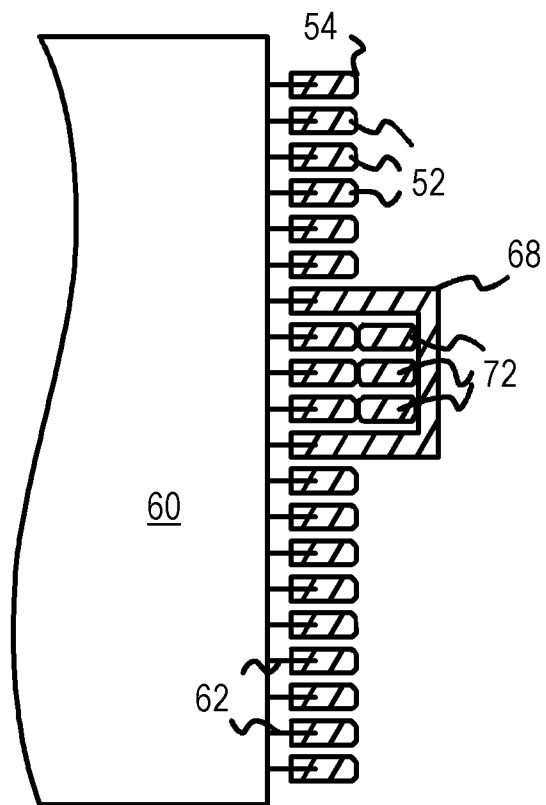


FIG. 7B

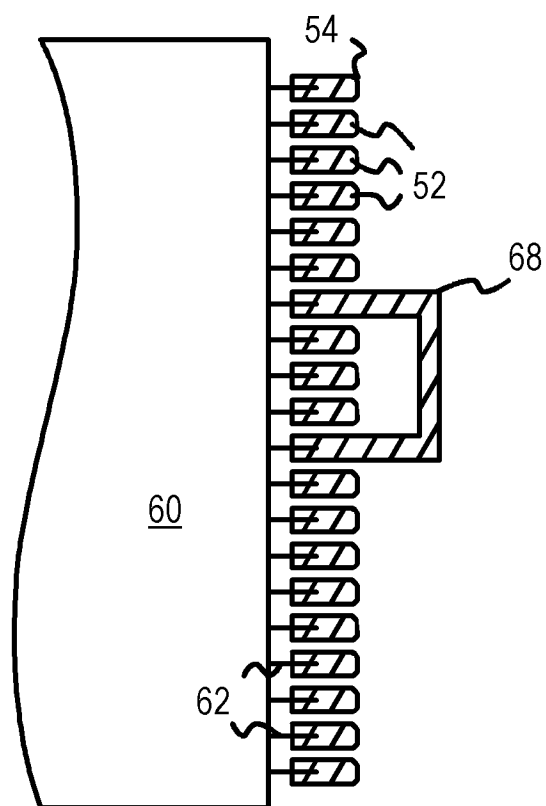


FIG. 7C

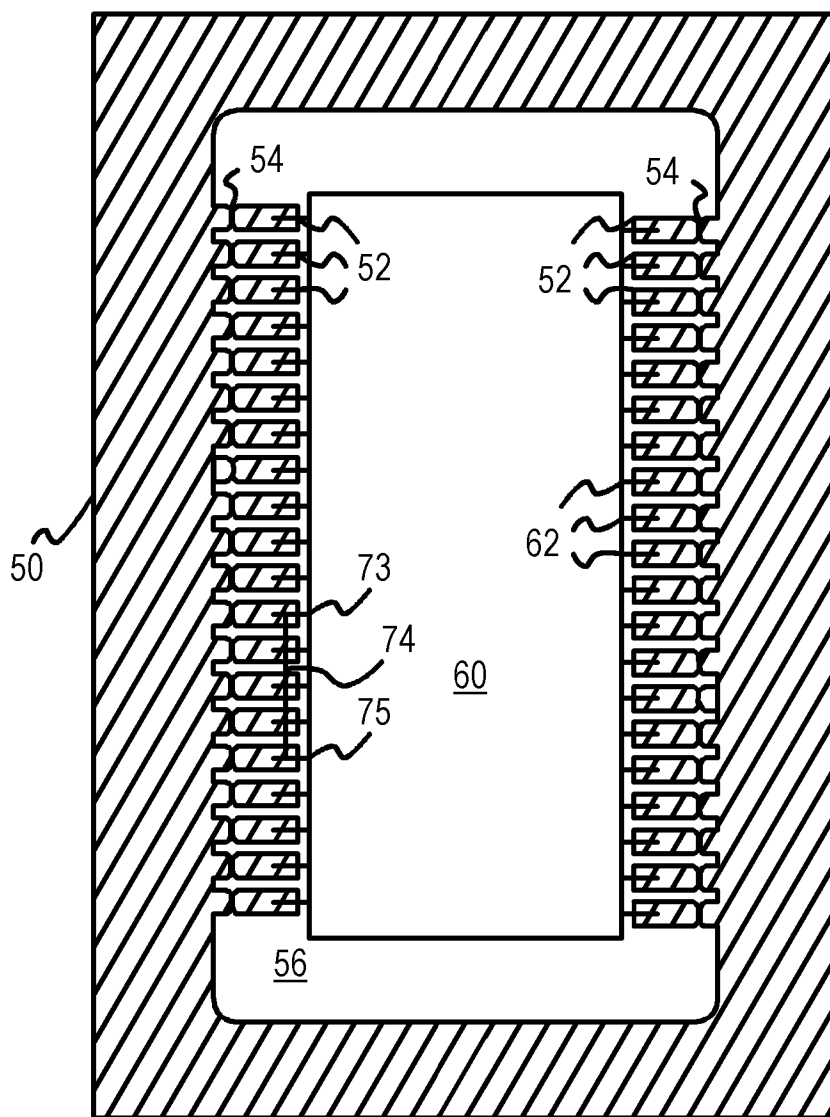


FIG. 8A

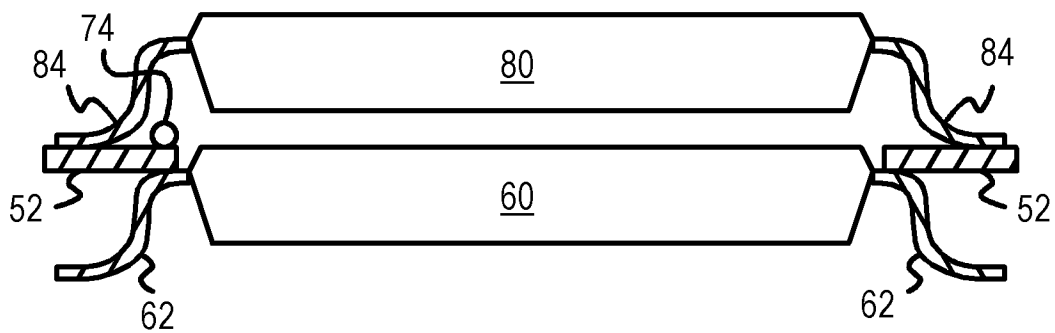


FIG. 8B

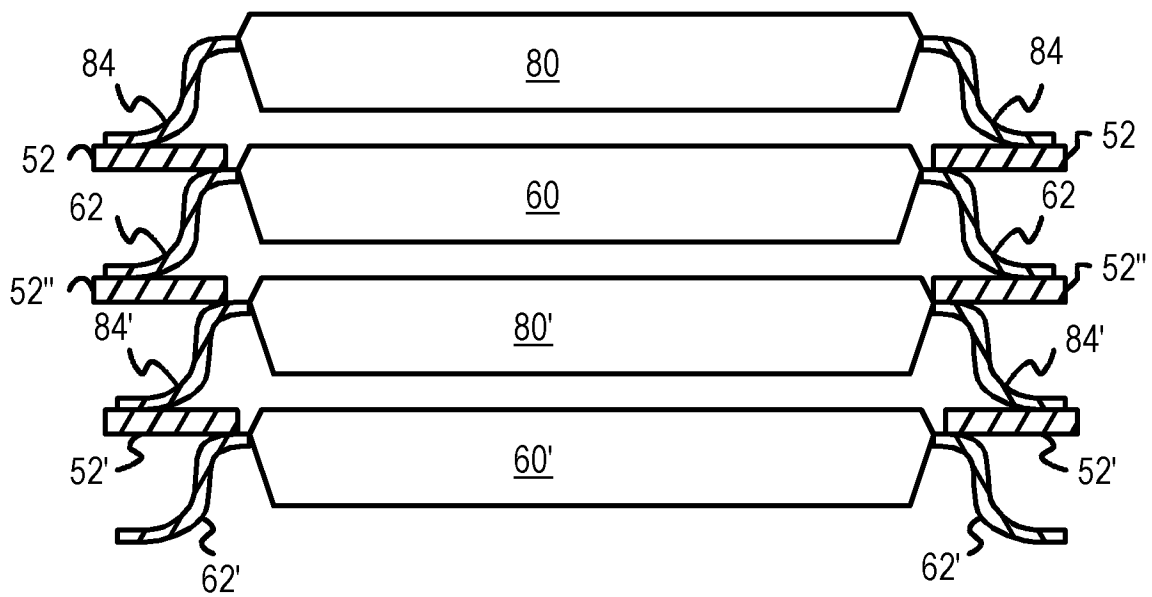


FIG. 9